

MATERIAL SAFETY DATA SHEET

LTB-400

LTR-400

LTG-400

LTW-400

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name: F825 Liquid Tape
Product Use: Coating.
Manufacturer/Supplier: Gardner Bender
6100 N. Baker Rd
Milwaukee, WI 53209
Phone Number: 414-352-4160
Emergency Phone: CHEMTREC (800) 424-9300
CHEMTREC International (703) 527-3887
Date of Preparation: August 4, 2009

Section 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING

FLAMMABLE. HARMFUL BY INHALATION. MAY CAUSE EYE IRRITATION. MAY CAUSE SKIN IRRITATION.

Potential Health Effects: See Section 11 for more information.

Likely Routes of Exposure: Skin contact, eye contact, inhalation, and ingestion.

Eye: May cause eye irritation.

Skin: May cause skin irritation.

Ingestion: May be harmful if swallowed. May cause stomach distress, nausea or vomiting. Harmful: may cause lung damage if swallowed.

Inhalation: Harmful by inhalation. May cause respiratory tract irritation. This product may be aspirated into the lungs and cause chemical pneumonitis.

Chronic Effects: Prolonged or repeated contact may dry skin and cause irritation.

Signs and Symptoms: Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. Symptoms may include redness, edema, drying, defatting and cracking of the skin. Vapours may cause drowsiness and dizziness.

Medical Conditions Aggravated By Exposure: Because of its irritating properties, product may aggravate preexisting skin, eye, and respiratory conditions.

Target Organs: Skin, eyes, gastrointestinal tract, respiratory system.

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

This product is a hazardous chemical as defined by NOM-018-STPS-2000.

Potential Environmental Effects: May cause long-term adverse effects in the aquatic environment. See Section 12 for more information.

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Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

| Ingredient | UN Number | H / F / R / Special* | CAS # | Wt. % |
|-------------------------------------------|--------------|----------------------|------------|---------|
| Solvent naphtha (petroleum), light aliph. | UN1263 | Not available. | 64742-89-8 | 15 - 40 |
| Ethylbenzene | UN 1175 | 2/3/0 | 100-41-4 | 1 - 5 |
| Xylene | UN 1307 | 2/3/0 | 1330-20-7 | 10 - 30 |
| Heptane | UN 1206 | 1/3/0 | 142-82-5 | 10 - 30 |
| Methyl ethyl ketone | UN 1193/1232 | 1/3/0 | 78-93-3 | 5 - 10 |

* Per NOM-018-STPS-2000

Section 4: FIRST AID MEASURES

Eye Contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. Get medical attention immediately.

Skin Contact: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Call a physician if irritation develops and persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

Ingestion: If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

General Advice: In case of accident or if you feel unwell, seek medical advice immediately (show the label or MSDS where possible).

Note to Physicians: Symptoms may not appear immediately.

Section 5: FIRE FIGHTING MEASURES

Flammability: Flammable by WHMIS/OSHA criteria.

Means of Extinguishing:

Suitable Extinguishing Media: Powder, foam, carbon dioxide.

Unsuitable Extinguishing Media: Not applicable.

Products of Combustion: May include, and are not limited to: oxides of carbon.

Explosion Data:

Sensitivity to Mechanical Impact: Not available.

Sensitivity to Static Discharge: Not available.

Protection of Firefighters: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

Section 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Eliminate sources of ignition.

Environmental Precautions: Keep out of drains, sewers, ditches, and waterways. Minimize use of water to prevent environmental contamination.

Methods for Containment: Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

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Methods for Clean-Up: Scoop up material and place in a disposal container. Allow gas to dissipate harmlessly into the atmosphere.

Other Information: Not available.

Section 7: HANDLING AND STORAGE

Handling:

Keep away from sources of ignition. No smoking. Avoid contact with skin and eyes. Do not swallow. Do not breathe gas/fumes/vapor/spray. Use only in well-ventilated areas. Handle and open container with care. When using do not eat or drink. Wash hands before eating, drinking, or smoking.

Storage:

Keep out of the reach of children. Keep container tightly closed. Do not store at temperatures above 49 °C / 120 °F.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

| Ingredient | Exposure Limits | |
|-------------------------------------------|-----------------|-----------|
| | OSHA-PEL | ACGIH-TLV |
| Solvent naphtha (petroleum), light aliph. | 300 ppm | 300 ppm |
| Ethylbenzene | 100 ppm | 100 ppm |
| Xylene | 100 ppm | 100 ppm |
| Heptane | 400 ppm | 400 ppm |
| Methyl ethyl ketone | 200 ppm | 200 ppm |

Engineering Controls: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.

Personal Protective Equipment:

Eye/Face Protection: Wear eye/face protection.

Hand Protection: Wear suitable gloves.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: In case of insufficient ventilation, wear suitable respiratory equipment.

General Hygiene Considerations: Handle according to established industrial hygiene and safety practices.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|-------------------------|------------------------|
| Appearance: | Clear. |
| Color: | Not available. |
| Odour: | Characteristic. |
| Odour Threshold: | Not available. |
| Physical State: | Liquid. |
| pH: | Not available. |
| Viscosity: | Not available. |
| Freezing Point: | Not available. |
| Boiling Point: | ~ 79.5 °C (~ 175.1 °F) |
| Flash Point: | ~ -6.6 °C (~ 20.12 °F) |

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|-----------------------------------------------|----------------------------|
| Evaporation Rate: | Not available. |
| Lower Flammability Limit: | 0.9 |
| Upper Flammability Limit: | 11.5 |
| Vapor Pressure: | 85.00 mm Hg @ 20° C (68°F) |
| Vapor Density: | Not available. |
| Specific Gravity: | 0.817 |
| Solubility in Water: | Insoluble. |
| Coefficient of Water/Oil Distribution: | Not available. |
| Auto-ignition Temperature: | Not available. |
| Percent Volatile, wt. %: | 73.821 |
| VOC content, wt. %: | 603.1 GM/L |

Section 10: STABILITY AND REACTIVITY

Stability: Stable under normal storage conditions. Keep in a cool place.

Conditions of Reactivity: Heat. Incompatible materials.

Incompatible Materials: Oxidizers.

Hazardous Decomposition Products: May include, and are not limited to: oxides of carbon.

Possibility of Hazardous Reactions: No dangerous reaction known under conditions of normal use.

Section 11: TOXICOLOGY INFORMATION

EFFECTS OF ACUTE EXPOSURE

Component Analysis

| Ingredient | IDLH | LD₅₀ (oral) | LC₅₀ |
|-------------------------------------------|----------------|-------------------------------|-----------------------------------|
| Solvent naphtha (petroleum), light aliph. | Not available. | Not available. | Not available. |
| Ethylbenzene | 800 ppm | 3500 mg/kg, rat | Not available. |
| Xylene | 900 ppm | 3523 mg/kg, rat | 5000 ppm 4 hrs, rat |
| Heptane | 750 ppm | Not available. | 103 g/m ³ 4hrs, rat |
| Methyl ethyl ketone | 3000 ppm | 2737 mg/kg, rat | 23500 mg/m ³ 8hrs, rat |

Eye: May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.

Skin: May cause skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin.

Ingestion: May be harmful if swallowed. May cause stomach distress, nausea or vomiting. Harmful: may cause lung damage if swallowed.

Inhalation: Harmful by inhalation. May cause respiratory tract irritation. This product may be aspirated into the lungs and cause chemical pneumonitis. Vapours may cause drowsiness and dizziness.

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EFFECTS OF CHRONIC EXPOSURE

Target Organs: Not available.

Chronic Effects: Not hazardous by WHMIS/OSHA criteria.

Carcinogenicity: Hazardous by WHMIS/OSHA criteria.

Ingredient

Chemical Listed as Carcinogen or Potential Carcinogen *

Solvent naphtha (petroleum), light aliph.
Ethylbenzene
Xylene
Heptane
Methyl ethyl ketone

Not listed.
G-A3, I-2B, CP65
Not listed.
Not listed.
Not listed.

* See Section 15 for more information.

Mutagenicity: Not hazardous by WHMIS/OSHA criteria.

Reproductive Effects: Not hazardous by WHMIS/OSHA criteria.

Developmental Effects:

Teratogenicity: Hazardous by WHMIS/OSHA criteria.

Embryotoxicity: Hazardous by WHMIS/OSHA criteria.

Respiratory Sensitization: Not hazardous by WHMIS/OSHA criteria.

Skin Sensitization: Not hazardous by WHMIS/OSHA criteria.

Toxicologically Synergistic Materials: Not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity: May cause long-term adverse effects in the aquatic environment.

Persistence / Degradability: Not available.

Bioaccumulation / Accumulation: Not available.

Mobility in Environment: Not available.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Instructions:

This material must be disposed of in accordance with all local, state, provincial, and federal regulations.

Section 14: TRANSPORTATION INFORMATION

DOT Classification

ORM-D

TDG Classification

Limited Quantity

NOM-004-SCT2-1994 Classification

Limited Quantity

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Section 15: REGULATORY INFORMATION

Federal Regulations

Canadian: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

US: MSDS prepared pursuant to the Hazard Communication Standard (CFR29 1910.1200).

Mexico: MSDS prepared pursuant to NOM-018-STPS-2000.

SARA Title III

| Ingredient | Section 302 (EHS) TPQ (lbs.) | Section 304 EHS RQ (lbs.) | CERCLA RQ (lbs.) | Section 313 |
|-------------------------------------------|------------------------------------|---------------------------------|---------------------|----------------|
| Solvent naphtha (petroleum), light aliph. | Not listed. | Not listed. | Not listed. | Not listed. |
| Ethylbenzene | Not listed. | Not listed. | 1,000 | 313 |
| Xylene | Not listed. | Not listed. | 100 | 313 |
| Heptane | Not listed. | Not listed. | Not listed. | Not listed. |
| Methyl ethyl ketone | Not listed. | Not listed. | 5,000 | 313 |

State Regulations

California Proposition 65:

This product contains a chemical known to the state of California to cause cancer.

Global Inventories

| Ingredient | Canada DSL/NDL | USA TSCA |
|-------------------------------------------|-------------------|-------------|
| Solvent naphtha (petroleum), light aliph. | DSL | Yes. |
| Ethylbenzene | DSL | Yes. |
| Xylene | DSL | Yes. |
| Heptane | DSL | Yes. |
| Methyl ethyl ketone | DSL | Yes. |

HMIS - Hazardous Materials Identification System

Health - 2 Flammability - 3 Physical Hazard - 0

NFPA - National Fire Protection Association:

Health - 2 Fire - 3 Reactivity - 0

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

WHMIS Classification(s):

Class B2 - Flammable Liquid
Class D2A - Carcinogenicity
Class D2A - Teratogenicity and Embryotoxicity
Class D2B - Skin/Eye Irritant

WHMIS Hazard Symbols:



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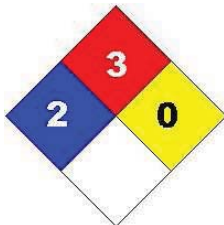
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Mexico Classification:



Blue = Health Red = Flammability Yellow = Reactivity White = Special

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS:

OSHA (O) Occupational Safety and Health Administration.

ACGIH (G) American Conference of Governmental Industrial Hygienists.

A1 - Confirmed human carcinogen.

A2 - Suspected human carcinogen.

A3 - Animal carcinogen.

A4 - Not classifiable as a human carcinogen.

A5 - Not suspected as a human carcinogen.

IARC (I) International Agency for Research on Cancer.

1 - The agent (mixture) is carcinogenic to humans.

2A - The agent (mixture) is probably carcinogenic to humans; there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.

2B - The agent (mixture) is possibly carcinogenic to humans; there is limited evidence of carcinogenicity in humans in the absence of sufficient evidence of carcinogenicity in experimental animals.

3 - The agent (mixture, exposure circumstance) is not classifiable as to its carcinogenicity to humans.

4 - The agent (mixture, exposure circumstance) is probably not carcinogenic to humans.

NTP (N) National Toxicology Program.

1 - Known to be carcinogens.

2 - Reasonably anticipated to be carcinogens.

Section 16: OTHER INFORMATION

Disclaimer:

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

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