

SECTION 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER	
Product Name:	GacoFlex 2-Part Epoxy Primer/Filler - Part A
Product Code:	E5320A, E5320A-1, E5320A-5, E5320A-Q
1.2 RECOMMENDED USE OF CHEMI	CAL AND RESTRICTIONS ON USE
Product Use:	Architectural Coating and Waterproofing
1.3 DETAILS OF THE SUPPLIER OF TH	IE SAFETY DATA SHEET
Name/Address:	Gaco Western LLC
	1245 Chapman Dr.
	Waukesha, WI, 53186-5942
	USA
Telephone Number:	800-331-0196 / International: 001-800-331-0196
Email:	<u>sds@gaco.com</u>
Website:	www.gaco.com
1.4 EMERGENCY TELEPHONE NUMB	BER

For Chemical Emergency Spill, Leak, Fire, Exposure, or Incident Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL Hazard class:

HAZARD CLASSIFICATION	CATEGORY
Skin Corrosion/Irritation	2
Eye Damage/Irritation	2A
Sensitization – Skin	1



SINCE 1955	
Signal word:	Warning
Hazard statement:	Causes skin irritation
	May cause an allergic skin reaction
	Causes serious eye irritation
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray.
	Wash thoroughly after handling.
	Contaminated work clothing must not be allowed out of the workplace.
	Wear protective eye protection/face protection.
Response:	Specific treatment (see Section 8 on this label).
	If on skin: Wash with plenty of water.
	Take off contaminated clothing and wash it before reuse.
	If skin irritation or a rash occurs: Get medical advice/attention.
	If in eyes: Rinse cautiously with water for several minutes. Remove contact
	lenses if present and easy to do. Continue rinsing.
	If eye irritation persists: Get medical advice/attention.
Storage:	Store in a well-ventilated place. Keep container tightly closed.
Disposal:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
2.3 ADDITIONAL INFORMATION	
Main symptoms:	Skin irritation. May cause redness and pain. May cause allergic skin reaction.
	Dermatitis. Rash. Causes serious eye irritation. Symptoms may include
Use and a set of the mode of the late	stinging, tearing, redness, swelling, and blurred vision.
Hazards not otherwise specified:	None Known

69.8 % of the mixture consists of ingredient(s) of unknown acute toxicity

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

Material	CAS No.	Weight %*
Limestone	1317-65-3	30-60%
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1- methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxiran)e] (DGEBPA-based polymer)	25036-25-3	10-30%
Xylene	1330-20-7	1-5%
Titanium dioxide	13463-67-7	1-5%
Ethylbenzene	100-41-4	1-5%

*The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of \$1910.1200.

SECTION 4: FIRST-AID MEASURES

4.1 DESCRIPTION OF THE FIRST AID MEASURES

General information: Ensure that medical personnel are aware of the materials(s) involved, and take precautions to protect themselves.

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.



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Skin contact:	Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. In case of eczema or other skin disorders: Seek medical attention and bring along these instructions.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion: Rinse mouth. Get medical attention if symptoms occur.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Skin irritation. May cause redness and pain.

May cause allergic skin reaction. Dermatitis. Rash.

Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED

Note to physicians:Treat symptomatically.Specific treatments:In case of accident or if you feel unwell, seek medical advice (show the label
or SDS where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1 EXTINGUISHING MEDIA

General hazards:	No unusual fire or explosion hazard.
Suitable extinguishing media:	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2)
Unsuitable extinguishing media:	Do not use water jet as an extinguisher as this will spread the fire.

5.2 SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

Specific hazards:During fire, gases hazardous to health may be formed.Products of combustion:May include, and are not limited to: oxides of carbon.

5.3 Special protective equipment and precautions for fire-fighters (PPE) Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire-fighting procedures: Keep upwind of fire. Move containers from fire area if you can do it without risk.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP

Methods for containment:	Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then	
	place in a suitable container. Do not flush to sewer or allow to enter	
	waterways. Use appropriate Personal Protective Equipment (PPE).	
Methods for cleaning-up:	Stop the flow of material, if this is without risk. Dike far ahead of spill for later	

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	disposal. Following product recovery, flush area with water. For waste disposal, see Section 13 of the SDS.	
Large spills:	Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.	
Small spills:	Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.	
Environmental precautions:	Avoid discharge into drains, water courses or onto the ground.	

SECTION 7: HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING

Safe handling advice:	Observe good industrial hygiene practices.	
General hygiene advice:	Ensure that medical personnel are aware of the materials(s) involved, and	
	take precautions to protect themselves.	

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Storage:	Store away from incompatible materials.
Specific use:	Architectural Coating and Waterproofing
Technical measures:	No specific recommendations.
Incompatible materials:	None known
Safe storage:	Store away from incompatible materials.
Safe packaging material:	No specific recommendations.
Precautions:	Use personal protective recommended in Section 8 of the SDS.
Safe handling advice:	Observe good industrial hygiene practices.
Suitable storage conditions:	Store away from incompatible materials.
Handling-technical measures:	No specific recommendations.
Local and general ventilation:	Provide adequate ventilation.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 CONTROL PARAMETERS Control parameters:

Follow standard monitoring procedures.

Exposure limits:

Limestone (dust)

NIOSH REL: TWA 10 mg/m3 (total) TWA 5 mg/m3 (resp) OSHA PEL: TWA 15 mg/m3 (total) TWA 5 mg/m3 (resp) ACGIH: TLV 2 mg/m3 (resp)

Titanium dioxide (dust) NIOSH REL: Ca See Appendix A OSHA PEL⁺: TWA 15 mg/m3 No significant exposure to primary particles of titanium dioxide is thought to occur during the use of products in which titanium dioxide is bound to other materials, such as in paints.

Ethylbenzene

NIOSH REL: TWA 100 ppm (435 mg/m3) ST 125 ppm (545 mg/m3) OSHA PEL †: TWA 100 ppm (435 mg/m3)

8.2 EXPOSURE CONTROLS

Engineering measures to reduce exposure:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

8.3 INDIVIDUAL PROTECTIVE MEASURES

General:	Use personal protective equipment as required.
Eye protection:	Wear safety glasses with side shields (or goggles).
Hand protection:	Wear appropriate chemical resistant gloves.
Respiratory protection:	In case of insufficient ventilation, wear suitable respiratory equipment.
Skin and body protection:	Wear suitable protective clothing.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Control parameters:	Follow standard monitoring procedures.
Thermal hazards:	Wear appropriate thermal protective clothing, when necessary.

Environmental exposure controls: Environmental manager must be informed of all major releases.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Viscous white liquid
Color:	•
	White
Form:	Liquid
Odor:	Mild solvent
Odor Threshold:	Not available
Physical State:	Liquid
pH (at 20°C):	Not available
Melting Point/Freezing Point:	Not available
Initial Boiling Point and Boiling Range:	Not available
Flash Point:	>200°F (>93°C)
Evaporation Rate:	Not available
Flammability (solid, gaseous):	Not Flammable
Lower Flammability/Explosive Limit:	Not available
Upper Flammability/Explosive Limit:	Not available
Evaporation rate:	Not available
Vapor Pressure (mm Hg @38°C):	Not available

Vapor Density:	Not available
Density (lb/gal):	12.66
Relative Density/Specific Gravity:	1.52
Solubility in water/miscibility:	Not available
Partition coefficient: n-octanol/water:	Not available
Auto-ignition Temperature:	Not available
Decomposition Temperature:	Not available
Viscosity (at 25°C):	108 ku
Oxidizing Properties:	Not available
Explosive Properties:	Not available
VOC:	65 g/L
Solvent content - Organic:	Not available
Solvent content - Water:	0%
Solvent content - Solids:	56.73%
Other information:	Not available
Incompatibilities:	Not available

SECTION 10: STABILITY AND REACTIVITY

10.1 REACTIVITY The product is stable and non-reactive under normal conditions of use, storage and transport.

- **10.2 CHEMICAL STABILITY Chemical stability:** Material is stable under normal conditions. Materials to avoid: The product is stable and non-reactive under normal conditions of use, storage and transport.
- **10.3 POSSIBILITY OF HAZARDOUS REACTIONS** Hazardous reactions: No dangerous reaction known under conditions of normal use. **10.4 CONDITIONS TO AVOID** Contact with incompatible materials. **10.5 INCOMPATIBLE MATERIALS** Strong oxidizing agents. **10.6 HAZARDOUS DECOMPOSITION PRODUCTS**

Hazardous decomposition products: No hazardous decomposition products are known. Hazardous polymerization: Does not occur.

Not available. **Other information:**

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Acute toxicity:	Expected to be a low hazard for usual industrial or commercial handling by trained personnel.
Likely routes of exposure:	Skin contact. Eye contact. Inhalation.
Eye:	Causes serious eye irritation.
Skin:	Causes skin irritation.
Ingestion:	Not an expected route of exposure. Expected to be a low ingestion hazard.
Inhalation:	Not an expected route of exposure. No adverse effects due to inhalation are expected.

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LD50/LC50 values relevant to this classification:

Xylene

Oral rat LD50 3523-4000 mg/kg bw Oral rat LD50 5251-5627 mg/kg bw Oral rat LD50 4300 mg/kg bw Oral rat LD50 8400 mg/kg Derm rabbit LD50 >5000 ml/kg bw (4200 mg/kg) Inhal rat LC50 6700 ppm (29000 mg/m3) Inhal rat LC50 6247 ppm (27124 mg/m3)

Titanium dioxide

Oral mouse LD50 > 5000 mg/kg bw Oral rat LD50 > 5000 mg/kg bw Oral rat LD50 > 2000 mg/kg bw Oral rat LD50 > 11000 mg/kg bw Inhal rat LC50 3.43-5.09 mg/L air Inhal rat LC50 > 3.56 mg/L air Inhal rat LC50 > 2.28 mg/L air

Ethylbenzene

Oral rat LD50 3500 mg/klg bw/day Oral rat LD50 5460 mg/kg bw/day Inhal mouse LC50 6.2 mg/L air Inhal rat LC0 > 400 ppm air no deaths Inhal guiney pig p LC50 >3000 ppm air Inhal mice LC50 > 8000 ppm Inhal mouse LC50 35.5 mg/L air Inhal rat LC50 4000 ppm

Calculated overall chemical acute toxicity values for this formulation:

Calculated overall Chemical Acute Toxicity Values				
LC50 (inhalation)	LD50 (oral)	LD50 (dermal)		
>5 mg/kg (dust and mist)	>2000 mg/kg	>2000 mg/kg		

11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

Skin corrosion/irritation:	Causes skin irritation.
Serious eye damage/irritation:	Causes serious eye irritation.
Respiratory sensitization:	Based on available data, this product is not expected to cause respiratory sensitization.
Skin sensitization:	May cause an allergic skin reaction.
Symptoms and target organs:	Skin irritation. May cause redness and pain. May cause allergic skin reaction.
	Dermatitis. Rash. Causes serious eye irritation. Symptoms may include
	stinging, tearing, redness, swelling, and blurred vision.
Chronic health effects:	No chronic health effects known.
Carcinogenicity:	This product is not classified as a carcinogen. Due to the form of the product, exposure to the potentially carcinogenic components is not expected.

Material	OSHA(O)	ACGIH(G)	NTP(N)	IARC(I)
Titanium dioxide (dust)	Not listed	A4	Not listed	2B
Ethylbenzene	Not listed	A3	Not listed	2B
Silica, quartz (dust)	Not listed	A2	К	1

OSHA (O) = Occupational Safety and Health Administration Ca/Yes = Expected to be carcinogenic not listed = Not expected to be carcinogenic

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS: nistration <u>NTP (N)</u> = National Toxicology Program K =Known to be a carcinogen R = Reasonably anticipated to be a carcinogen



ACGIH (G) =American Conference of Governr A1 =Confirmed human carcinogen A2 =Suspected human carcinogen	not listed = Not expected to be carcinogenic nental Industrial Hygienists IARC (1) =International Agency for Research on Cancer 1 = Carcinogenic to humans 2A = Probably carcinogenic to humans
A3 =Animal carcinogen A4 =Not classifiable as a human carcinog A5 =Not suspected as a human carcinog not listed = Not expected to be carcinoge	2B =Possiblý carcinogenic to humans 3 =Not classifiable as to its carcinogenicity to humans en 4 =Probably not carcinogenic to humans
Mutagenicity:	No data available to indicate product or any components present at
	greater than 0.1% are mutagenic or genotoxic.
Reproductive Toxicity:	This product is not expected to cause reproductive or developmental effects.
Specific Target Organ Toxicity (S	тот):
Single Exposure:	Not classified as an STOT - Single Exposure.
Repeated Exposure:	Not classified as an STOT - Repeated Exposure.
Aspiration Toxicity:	Based on available data, this product is not expected to cause aspiration
	toxicity.
Other Information:	Not available.
SE	CTION 12: ECOLOGICAL INFORMATION
12.1 ECOTOXICITY	
12.1 ECOTOXICITY Ecotoxicity:	The product is not classified as environmentally hazardous. However, this
	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a
Ecotoxicity:	does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
	does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However,
Ecotoxicity:	does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a
Ecotoxicity: Acute aquatic toxicity:	does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Ecotoxicity:	does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a
Ecotoxicity: Acute aquatic toxicity:	 does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as having a chronic environmental hazard. However, this does not exclude the possibility that large or frequent spills can
Ecotoxicity: Acute aquatic toxicity:	 does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as having a chronic environmental hazard. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Ecotoxicity: Acute aquatic toxicity: Chronic toxicity:	 does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product is not classified as having a chronic environmental hazard. However, this does not exclude the possibility that large or frequent spills can

12.2 PERSISTENCE AND DEGRADABILITY

Persistence/biodegradability: The product contains substances which are not expected to be readily biodegradable.

12.3 BIOACCUMULATIVE POTENTIAL

Bioaccumulation: No data available.

12.4 MOBILITY

Mobility:	No data available.
Mobility in soil:	No data available.
Mobility in non-soil:	No data available.

12.5 OTHER ADVERSE EFFECTS

Ozone layer:

No data available.

SECTION 13: DISPOSAL CONSIDERATIONS 13.1 WASTE TREATMENT METHODS Disposal method: This material must be disposed of in accordance with all local, state, provincial, and federal regulations. Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Dispose of contents and container in accordance with all local, regional, national and international regulations.

EU codes:

The Waste code should be assigned in discussion between the user, the



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Residual waste:	producer and the waste disposal company. Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be
Disposal instructions:	disposed of in a safe manner (see: Disposal instructions). Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents and container in accordance with all local, regional,
Waste codes:	national and international regulations. The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Other disposal recommendations: None

SECTION 14: TRANSPORT INFORMATION

DOT Non-Bulk

Not classified as Dangerous Goods for Transport

DOT Bulk

Not classified as Dangerous Goods for Transport

IMDG

Not classified as Dangerous Goods for Transport

ΙCAO/ΙΑΤΑ

Not classified as Dangerous Goods for Transport

Reportable quantity: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material

SECTION 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/ LEGISLATIONS SPECIFIC FOR THE CHEMICAL

US Federal Regulations:

U.S. OSHA (Occupational Safety and Health Administration) Specifically Regulated Substances (29 CFR 1910.1001-1050)

No components of this product are present at concentration greater than or equal to 0.1% and are identified as a carcinogen or potential carcinogen by OSHA.

SARA/CERCLA reporting requirements:

T The following components of this product are found at concentrations greater than or equal to 0.1% and are subject to SARA/CERCLA reporting requirements.

	SARA 302	SARA 304		SARA 313		CAA 112(r)
Material	(EHSs) TPQ	EHSs RQ	CERCLA RQ	listed	RCRA CODE	TQ
Xylene	Not listed	Not listed	100	313	U239	Not listed
Ethylbenzene	Not listed	Not listed	1,000	313	Not listed	Not listed

State Right-to-Know Regulations

T The following components of this product are found at concentrations greater than or equal to 0.1%, subject to state Right-to-Know reporting requirements; or are found at any concentration and are listed under California Proposition 65.

Material	California Proposition 65	Massachus etts Right- to-Know	Minnesota Employee Right-to- Know	New Jersey Community Environme ntal Hazard Right-to- Know	New Jersey Right-to- Know Substance	Pennsylvan ia Right-to- Know	Rhode Island Right-to- Know
Limestone	Not listed	Listed	Listed	Not listed	Listed	Listed	Not listed
Xylene	Not listed	Listed	Listed	Not listed	Listed	Listed	Listed
Titanium dioxide (dust)	Not listed	Listed	Listed	Not listed	Listed	Listed	Not listed
Ethylbenzene	Listed	Listed	Listed	Listed	Listed	Listed	Listed
Silica, quartz (dust)	Not listed	Listed	Listed	Listed	Listed	Listed	Not listed

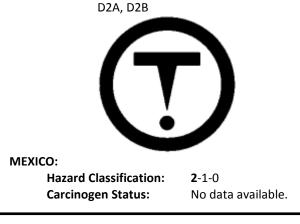
Global Inventories:

Notification status:				
US - TSCA	All substances are listed			
Canada -DSL	All substances are listed			
Canada - NDSL	No substances are listed			
EU - EINECS	Not all substances are listed			
EU - ELINCS	No substances are listed			
EU - NLP	At least 1 substance is listed			
Australia – AICS	All substances are listed			
China - EICSC	All substances are listed			
Japan - ENCS	All substances are listed			
Korea - KECI	All substances are listed			
Taiwan - NECI	All substances are listed			
New Zealand - NZloC	All substances are listed			
Philippine - PICCS	All substances are listed			

EU - REACH Status:

A registration number is not available for substances in this mixture as the substances are exempted from registration, the annual tonnage does not require a registration or the registration is envisioned for a later registration deadline.

CANADA – WHMIS (Workplace Hazardous Materials Information System) Classification:



SECTION 16: OTHER INFORMATION

HMIS (Hazardous Materials Identification System) rating:

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Health:	2
Flammability:	1
Physical:	0

NFPA 704 (National Fire Protection Association) rating:

Health	2
Fire	1
Reactivity	0

Legend:

DOT	US Department of Transportation
ΙΑΤΑ	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
ACGIH	American Conference of Governmental Industrial Hygienists
NTP	National Toxicology Program
IARC	International Agency for Research on Cancer
PPE	Personal Protective Equipment
RCRA	Resource Conservation and Recovery Act
CAA	Clean Air Act
SARA	Superfund Amendments and Reauthorization Act
EPCRA	Emergency Planning and Community Right-to-Know Act
WHMIS	Workplace Hazardous Materials Information System
EU	European Union
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
CERCLA	Comprehensive Environmental Response, Compensation and Liability Act
TSCA	US Toxic Substances Control Act (TSCA)
DSL	Canada Domestic Substance List (DSL)
NDSL	Canada Non-Domestic Substance List (NDSL)
EINECS	European Inventory of Existing Commercial Chemical Substances (EINECS)
ELINCS	European List of Notified Chemical Substances (ELINCS)
NLP	European list of No-longer Polymers (NLP)
AICS	Australian Inventory of Chemical Substances (AICS)
EICSC	China Existing Chemical Inventory - IECSC
ENCS	Japanese Existing and New Chemical Substances Inventory(ENCS)
KECI	Korea Existing Chemicals Inventory(KECI)
NECI	Taiwan National Existing Chemical Inventory (NECI)
NZloC	New Zealand Inventory of Chemicals (NZIoC)
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
HMIS	Hazardous Materials Identification System
NFPA	National Fire Protection Association (NFPA)

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Disclaimer:	We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.
Prepared by:	Gaco Western LLC
Prepared by:	user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

End of Safety Data Sheet



SECTION 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER	
Product Name:	GacoFlex 2-Part Epoxy Primer/Filler - Part B
Product Code:	E5320B, E5320B-1, E5320B-5, E5320B-Q
1.2 RECOMMENDED USE OF CHEMI	CAL AND RESTRICTIONS ON USE
Product Use:	Architectural Coating and Waterproofing
1.3 DETAILS OF THE SUPPLIER OF TH	IE SAFETY DATA SHEET
Name/Address:	Gaco Western LLC
	1245 Chapman Dr.
	Waukesha, WI, 53186-5942
	USA
Telephone Number:	800-331-0196 / International: 001-800-331-0196
Email:	<u>sds@gaco.com</u>
Website:	www.gaco.com
1.4 EMERGENCY TELEPHONE NUMB	ER

For Chemical Emergency Spill, Leak, Fire, Exposure, or Incident Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL Hazard class:

HAZARD CLASSIFICATION	CATEGORY
Skin Corrosion/Irritation	2
Eye Damage/Irritation	1
Sensitization - Skin	1

2.2 LABEL ELEMENTS Hazard pictogram: GHS



	SINCE 1955	
	Signal word:	Danger
	Hazard statement:	Causes skin irritation
		May cause an allergic skin reaction
		Causes serious eye damage
	Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray.
		Do not get in eyes, on skin, or on clothing.
		Wash thoroughly after handling.
		Wear protective eye protection/face protection.
	Response:	Specific treatment (see Section 8 on this label).
		If on skin: Wash with plenty of water.
		If skin irritation or a rash occurs: Get medical advice/attention.
		Take off contaminated clothing and wash it before reuse.
		If in eyes: Rinse cautiously with water for several minutes. Remove contact
		lenses if present and easy to do. Continue rinsing.
		Immediately call a poison center/doctor.
	Storage:	Store in a well-ventilated place. Keep container tightly closed.
	Disposal:	Dispose of contents and container in accordance with all local, regional,
		national and international regulations.
2.	3 ADDITIONAL INFORMATION	
	Main symptoms:	Skin irritation. May cause redness and pain. May cause allergic skin reaction.
		Dermatitis. Rash. Causes severe eye damage. Symptoms may include stinging,
		tearing, redness, swelling, and blurred vision.
	Hazards not otherwise specified:	Harmful to aquatic life with long lasting effects.

37.6 % of the mixture consists of ingredient(s) of unknown acute toxicity

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

Material	CAS No.	Weight %*
Limestone	1317-65-3	15-40%
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	68410-23-1	7-13%
Xylene	1330-20-7	1-5%
Bisephenol A Epoxy Resin	25068-38-6	1-5%
Ethylbenzene	100-41-4	1-5%
Triethylentetramine	112-24-3	0.1-1.0%

centration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200

SECTION 4: FIRST-AID MEASURES

4.1 DESCRIPTION OF THE FIRST AID MEASURES

General information: Ensure that medical personnel are aware of the materials(s) involved, and take precautions to protect themselves.

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.



Skiir contact.	disorders: Seek medical attention and bring along these instructions. Take off contaminated clothing and wash before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion:	Rinse mouth. Get medical attention if symptoms occur.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Skin irritation. May cause redness and pain.

May cause allergic skin reaction. Dermatitis. Rash.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED

Note to physicians:Treat symptomatically.Specific treatments:In case of accident or if you feel unwell, seek medical advice (show the label
or SDS where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1 EXTINGUISHING MEDIA

General hazards:	No unusual fire or explosion hazard.
Suitable extinguishing media:	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2)
Unsuitable extinguishing media:	Do not use water jet as an extinguisher as this will spread the fire.

5.2 SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

Specific hazards:	During fire, gases hazardous to health may be formed.
Products of combustion:	May include, and are not limited to: oxides of carbon.

5.3 Special protective equipment and precautions for fire-fighters (PPE) Special protective equipment for fire-fighters:

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP

Methods for containment:

Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Special fire-fighting procedures: Keep upwind of fire. Move containers from fire area if you can do it without risk.

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SECTION 7: HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING

Safe handling advice:	Observe good industrial hygiene practices.
General hygiene advice:	Ensure that medical personnel are aware of the materials(s) involved, and
	take precautions to protect themselves.

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Storage:	Store away from incompatible materials.
Specific use:	Architectural Coating and Waterproofing
Technical measures:	No specific recommendations.
Incompatible materials:	None known
Safe storage:	Store away from incompatible materials.
Safe packaging material:	No specific recommendations.
Precautions:	Use personal protective recommended in Section 8 of the SDS.
Safe handling advice:	Observe good industrial hygiene practices.
Suitable storage conditions:	Store away from incompatible materials.
Handling-technical measures:	No specific recommendations.
Local and general ventilation:	Provide adequate ventilation.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 CONTROL PARAMETERS Control parameters:

Follow standard monitoring procedures.

Exposure limits:

Limestone (dust) NIOSH REL: TWA 10 mg/m3 (total) TWA 5 mg/m3 (resp) OSHA PEL: TWA 15 mg/m3 (total) TWA 5 mg/m3 (resp) ACGIH TLV: TWA 2 mg/m3 (resp)

Triethylentetramine



NIOSH REL: TWA 100 ppm (435 mg/m3) ST 125 ppm (545 mg/m3) OSHA PEL †: TWA 100 ppm (435 mg/m3)

8.2 EXPOSURE CONTROLS

Engineering measures to reduce exposure:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

8.3 INDIVIDUAL PROTECTIVE MEASURES

General:	Use personal protective equipment as required.
Eye protection:	Wear safety glasses with side shields (or goggles) and a face shield.
Hand protection:	Wear appropriate chemical resistant gloves.
Respiratory protection:	In case of insufficient ventilation, wear suitable respiratory equipment.
Skin and body protection:	Wear suitable protective clothing.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Control parameters:	Follow standard monitoring procedures.
Thermal hazards:	Wear appropriate thermal protective clothing, when necessary.

Environmental exposure controls: Inform appropriate managerial or supervisory personnel of all environmental releases.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Viscous brown liquid
••	•
Color:	Brown
Form:	Liquid
Odor:	Strong solvent
Odor Threshold:	Not available
Physical State:	Liquid
pH (at 25°C):	9
Melting Point/Freezing Point:	Not available
Initial Boiling Point and Boiling Range:	Not available
Flash Point:	>200°F (>93°C)
Evaporation Rate:	Not available
Flammability (solid, gaseous):	Not Flammable
Lower Flammability/Explosive Limit:	Not available
Upper Flammability/Explosive Limit:	Not available
Evaporation rate:	Not available
Vapor Pressure (mm Hg @38°C):	Not available
Vapor Density:	Not available
Density (lb/gal):	10.76

Relative Density/Specific Gravity:	1.29
Solubility in water/miscibility:	High Solubility in water
Partition coefficient: n-octanol/water:	Not available
Auto-ignition Temperature:	Not available
Decomposition Temperature:	Not available
Viscosity (at 25°C) g/L:	108 ku
Oxidizing Properties:	Not available
Explosive Properties:	Not available
VOC:	165 g/L
Solvent content - Organic:	Not available
Solvent content - Water:	48%
Solvent content - Solids:	46%
Other information:	Not available
Incompatibilities:	Not available

SECTION 10: STABILITY AND REACTIVITY

10.1 REACTIVITY	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2 CHEMICAL STABILITY Chemical stability: Materials to avoid:	Material is stable under normal conditions. The product is stable and non-reactive under normal conditions of use, storage and transport.
10.3 POSSIBILITY OF HAZARDOUS R Hazardous reactions:	EACTIONS No dangerous reaction known under conditions of normal use.
10.4 CONDITIONS TO AVOID	Contact with incompatible materials.
10.5 INCOMPATIBLE MATERIALS	Strong oxidizing agents.
10.6 HAZARDOUS DECOMPOSITION	IPRODUCTS

Hazardous decomposition products: No hazardous decomposition products are known.Hazardous polymerization:Does not occur.

Other information: Not available.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Acute toxicity:	Expected to be a low hazard for usual industrial or commercial handling by trained personnel.
Likely routes of exposure:	Skin contact. Eye contact. Inhalation.
Eye:	Causes serious eye damage.
Skin:	Causes skin irritation. May cause an allergic skin reaction. Prolonged skin contact may cause dryness, redness, or cracking.
Ingestion:	Not an expected route of exposure. Expected to be a low ingestion hazard.
Inhalation:	Not an expected route of exposure. No adverse effects due to inhalation are expected.

LD50/LC50 values relevant to this classification:

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines

Oral rat LD50 >2000 mg/kg bw Inhal data waved, unjustified Derm rat LD50 >2000 mg/kg bw

Xylene

Oral rat LD50 3523-4000 mg/kg bw Oral rat LD50 5251-5627 mg/kg bw Oral rat LD50 4300 mg/kg bw Oral rat LD50 8400 mg/kg Derm rabbit LD50 >5000 ml/kg bw (4200 mg/kg) Inhal rat LC50 6700 ppm (29000 mg/m3) Inhal rat LC50 6247 ppm (27124 mg/m3)

Bisephenol A Epoxy Resin

Oral rat LD50 >2000 mg/kg bw Oral rabbit LD50 19800 mg/kg bw Oral rat LD50 > 15000 mg/kg bw Oral rat LD50 22,500 mg/kg bw Oral rat LD50 11400 mg/kg bw Oral rat LD50 13,000 mg/kg bw Oral rat LD50 > 3980 mg/kg bw Oral mouse LD50 15600 mg/kg bw Derm rat LD50 > 2000 mg/kg bw Derm rabbit LD50 >2000 mg/kg bw

Ethylbenzene

Oral rat LD50 3500 mg/klg bw/day Oral rat LD50 5460 mg/kg bw/day Inhal mouse LC50 6.2 mg/L air Inhal rat LC0 > 400 ppm air no deaths Inhal guinea pig LC50 >3000 ppm air Inhal mice LC50 > 8000 ppm Inhal mouse LC50 35.5 mg/L air Inhal rat LC50 4000 ppm

Calculated overall chemical acute toxicity values for this formulation:

Calculated overall Chemical Acute Toxicity Values							
LC50 (inhalation) LD50 (oral) LD50 (dermal)							
>5 mg/kg (dust and mist)	>2000 mg/kg	>2000 mg/kg					

11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

Skin corrosion/irritation:	Causes skin irritation.
Serious eye damage/irritation:	Causes serious eye damage.
Respiratory sensitization:	Based on available data, this product is not expected to cause respiratory sensitization.
Skin sensitization:	May cause an allergic skin reaction.



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ICE AND DEGRADABI	LITY							
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ULATIVE POTENTIA	L							
tion:	No data availal	ble.						
	No data availal	ble.						
oil:								
VERSE EFFECTS								
	No data availal	ble.						
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Disposal method:

This material must be disposed of in accordance with all local, state,

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Contaminated packaging:	provincial, and federal regulations. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Dispose of contents and container in accordance with all local, regional, national and international regulations.
EU codes:	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Residual waste:	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Disposal instructions:	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents and container in accordance with all local, regional, national and international regulations.
Waste codes:	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Other disposal recommendations: None

SECTION 14: TRANSPORT INFORMATION

DOT Non-Bulk

Not classified as Dangerous Goods for Transport

DOT Bulk

Not classified as Dangerous Goods for Transport

IMDG

Not classified as Dangerous Goods for Transport

ΙCAO/ΙΑΤΑ

Not classified as Dangerous Goods for Transport

Reportable quantity: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material

SECTION 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/LEGISLATIONS SPECIFIC FOR THE CHEMICAL

US Federal Regulations:

U.S. OSHA (Occupational Safety and Health Administration) Specifically Regulated Substances (29 CFR 1910.1001-1050)

No components of this product are present at concentration greater than or equal to 0.1% and are identified as a carcinogen or potential carcinogen by OSHA.

SARA/CERCLA reporting requirements:

The following components of this product are found at concentrations greater than or equal to 0.1% and are subject to SARA/CERCLA reporting requirements.

	Material	SARA 302	SARA 304	CERCLA RQ	SARA 313	RCRA CODE	CAA 112(r)
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	(EHSs) TPQ	EHSs RQ		listed		TQ
Xylene	Not listed	Not listed	100	313	U239	Not listed
Ethylbenzene	Not listed	Not listed	1,000	313	Not listed	Not listed
Glacial Acetic Acid	Not listed	Not listed	5,000	Not listed	Not listed	Not listed

State Right-to-Know Regulations

The following components of this product are found at concentrations greater than or equal to 0.1%, subject to state Right-to-Know reporting requirements; or are found at any concentration and are listed under California Proposition 65.

Material	California Proposition 65	Massachus etts Right- to-Know	Minnesota Employee Right-to- Know	New Jersey Community Environme ntal Hazard Right-to- Know	New Jersey Right-to- Know Substance	Pennsylvan ia Right-to- Know	Rhode Island Right-to- Know
Limestone	Not listed	Listed	Listed	Not listed	Listed	Listed	Not listed
Xylene	Not listed	Listed	Listed	Not listed	Listed	Listed	Listed
Ethylbenzene	Listed	Listed	Listed	Listed	Listed	Listed	Listed
Triethylentetramine	Not listed	Listed	Not listed	Not listed	Listed	Listed	Not listed
Silica, quartz	Not listed	Listed	Listed	Not listed	Listed	Listed	Not listed
Glacial Acetic Acid	Not listed	Listed	Not listed	Not listed	Listed	Listed	Listed

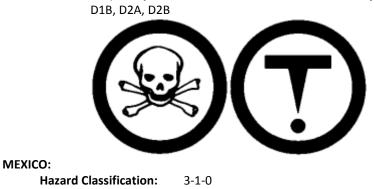
Global Inventories:

Notification status:			
US - TSCA	All substances are listed		
Canada -DSL	All substances are listed		
Canada - NDSL	No substances are listed		
EU - EINECS	Not all substances are listed		
EU - ELINCS	No substances are listed		
EU - NLP	At least 1 substance is listed		
Australia – AICS	All substances are listed		
China - EICSC	All substances are listed		
Japan - ENCS	All substances are listed		
Korea - KECI	All substances are listed		
Taiwan - NECI	All substances are listed		
New Zealand - NZloC	All substances are listed		
Philippine - PICCS	All substances are listed		

EU - REACH Status:

A registration number is not available for substances in this mixture as the substances are exempted from registration, the annual tonnage does not require a registration or the registration is envisioned for a later registration deadline.

CANADA – WHMIS (Workplace Hazardous Materials Information System) Classification:





Carcinogen Status:

No data available.

SECTION 16: OTHER INFORMATION

HMIS (Hazardous Materials Identification System) rating:

Health:	3
Flammability:	1
Physical:	0

NFPA 704 (National Fire Protection Association) rating:

Health	3
Fire	1
Reactivity	0

Legend:

DOT	US Department of Transportation
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
ACGIH	American Conference of Governmental Industrial Hygienists
NTP	National Toxicology Program
IARC	International Agency for Research on Cancer
PPE	Personal Protective Equipment
RCRA	Resource Conservation and Recovery Act
CAA	Clean Air Act
SARA	Superfund Amendments and Reauthorization Act
EPCRA	Emergency Planning and Community Right-to-Know Act
WHMIS	Workplace Hazardous Materials Information System
EU	European Union
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
CERCLA	Comprehensive Environmental Response, Compensation and Liability Act
TSCA	US Toxic Substances Control Act (TSCA)
DSL	Canada Domestic Substance List (DSL)
NDSL	Canada Non-Domestic Substance List (NDSL)
EINECS	European Inventory of Existing Commercial Chemical Substances (EINECS)
ELINCS	European List of Notified Chemical Substances (ELINCS)
NLP	European list of No-longer Polymers (NLP)
AICS	Australian Inventory of Chemical Substances (AICS)
EICSC	China Existing Chemical Inventory - IECSC
ENCS	Japanese Existing and New Chemical Substances Inventory(ENCS)
KECI	Korea Existing Chemicals Inventory(KECI)
NECI	Taiwan National Existing Chemical Inventory (NECI)
NZIOC	New Zealand Inventory of Chemicals (NZIoC)
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
HMIS	Hazardous Materials Identification System
NFPA	National Fire Protection Association (NFPA)

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Prepared by:

completeness of this information for the user's own particular use. Gaco Western LLC

End of Safety Data Sheet