

Material Safety Data Sheet

Copyright, 2012, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:Bondo® Hot Rod Black Filler Primer, 721**MANUFACTURER:**3M**DIVISION:**Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date:	10/15/12
Supercedes Date:	08/22/12

Document Group: 24-9388-0

Product Use:

Intended Use: Specific Use: Automotive Autobody repair

SECTION 2: INGREDIENTS

Ingredient	<u>C.A.S. No.</u>	<u>% by Wt</u>
ACETONE	67-64-1	15 - 40
PROPANE	74-98-6	10 - 30
BUTANE	106-97-8	7 - 13
TALC	14807-96-6	5 - 10
TOLUENE	108-88-3	5 - 10
ISOBUTYL ACETATE	110-19-0	3 - 7
XYLENE	1330-20-7	3 - 7
ACRYLIC POLYMER	Trade Secret	1 - 5
ETHYLBENZENE	100-41-4	1.0 - 1.5
ISOPROPYL ALCOHOL	67-63-0	0.5 - 1.5
C.I. PIGMENT BLACK 11	12227-89-3	0 1
CARBON BLACK	1333-86-4	0 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Aerosol

Odor, Color, Grade: Black liquid with solvent odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Aerosol container contains flammable material under pressure. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	Class Description	Regulation
CARBON BLACK	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
ETHYLBENZENE	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. **Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention. **Inhalation:** Remove person to fresh air. Get immediate medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

4.2 NOTE TO PHYSICIANS

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flammable Limits(LEL) Flammable Limits(UEL) No Data Available -18 °C [Test Method: Pensky-Martens Closed Cup] 1.0 % 12.8 %

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Aerosol container contains flammable material under pressure. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available.

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions

Place depressurized can and clean up wastes in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Do not pierce or burn container, even after use. No smoking while handling this material. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Avoid skin contact. Aerosol container contains flammable gas under pressure. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Do not breathe vapors. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Do not store containers on their sides. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Do not use in a confined area or areas with little or no air movement. Local exhaust ventilation with a minimum capture velocity of 100 linear feet per minute should be provided for applications at or above the boiling temperature. Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is

not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray. The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polymer laminate

•

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Do not breathe vapors. Consult the current 3M Respirator Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable. Do not ingest.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	Type	<u>Limit</u>	Additional Information
ACETONE	ACGIH	TWA	500 ppm	
ACETONE	ACGIH	STEL	750 ppm	
ACETONE	OSHA	TWA	2400 mg/m3	
CARBON BLACK	ACGIH	TWA, inhalable	3 mg/m3	
		fraction		
CARBON BLACK	CMRG	TWA	0.5 mg/m3	
CARBON BLACK	OSHA	TWA	3.5 mg/m3	
ETHYLBENZENE	ACGIH	TWA	20 ppm	
ETHYLBENZENE	CMRG	TWA	25 ppm	
ETHYLBENZENE	CMRG	STEL	75 ppm	
ETHYLBENZENE	OSHA	TWA	435 mg/m3	
ISOBUTYL ACETATE	ACGIH	TWA	150 ppm	
ISOBUTYL ACETATE	OSHA	TWA	700 mg/m3	
ISOPROPYL ALCOHOL	ACGIH	TWA	200 ppm	
ISOPROPYL ALCOHOL	ACGIH	STEL	400 ppm	
ISOPROPYL ALCOHOL	OSHA	TWA	980 mg/m3	
PROPANE	OSHA	TWA	1800 mg/m3	
TALC	ACGIH	TWA, respirable	2 mg/m3	
		fraction		
TALC	CMRG	TWA, as respirable	0.5 mg/m3	
		dust	-	
TALC	OSHA	TWA concentration,	0.1 mg/m3	
		respirable	0	

TALC	OSHA	TWA concentration, as total dust	0.3 mg/m3	
TALC	OSHA	TWA	20 millions of particles/cu. ft.	
TOLUENE	ACGIH	TWA	20 ppm	
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA	200 ppm	
TOLUENE	OSHA	CEIL	300 ppm	
XYLENE	ACGIH	TWA	100 ppm	
XYLENE	ACGIH	STEL	150 ppm	
XYLENE	CMRG	TWA	50 ppm	
XYLENE	CMRG	STEL	75 ppm	
XYLENE	OSHA	TWA	435 mg/m3	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Aerosol Black liquid with solvent odor **Odor, Color, Grade: General Physical Form:** Liquid Autoignition temperature No Data Available Flash Point -18 °C [Test Method: Pensky-Martens Closed Cup] Flammable Limits(LEL) 10% Flammable Limits(UEL) 12.8 % -18 °C - 144 °C **Boiling Point** Density 0.78 g/ml Vapor Density > 1 [*Ref Std:* AIR=1] Vapor Density No Data Available Vapor Pressure No Data Available Vapor Pressure No Data Available 0.78 [Ref Std: WATER=1] **Specific Gravity** pН Melting point No Data Available **Solubility In Water** No Data Available Solubility in Water No Data Available **Evaporation rate** > 1 [*Ref Std:* ETHER=1] **Hazardous Air Pollutants** 14.0 % weight [Test Method: Calculated] **Volatile Organic Compounds** 3.07 lb/gal [Test Method: calculated SCAQMD rule 443.1] **Volatile Organic Compounds** 47.0 % weight [*Test Method:* calculated per CARB title 2] **Volatile Organic Compounds** 367 g/l [Test Method: calculated SCAQMD rule 443.1] Kow - Oct/Water partition coef No Data Available Percent volatile 84.4 % weight **Percent volatile** 93.9 % volume **VOC Less H2O & Exempt Solvents** 587 g/l [Test Method: calculated SCAQMD rule 443.1] No Data Available Viscosity

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: 10.1 Conditions to avoid Heat Sparks and/or flames

10.2 Materials to avoid Not determined

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u> Carbon monoxide Carbon dioxide <u>Condition</u> During Combustion During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. Facility must be capable of handling aerosol cans. Dispose of empty product containers in a sanitary landfill.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

60-4550-6888-6, 70-0080-0649-9

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	5 - 10
XYLENE	1330-20-7	3 - 7
ETHYLBENZENE	100-41-4	1.0 - 1.5

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	Classification
CARBON BLACK	1333-86-4	**Carcinogen
ETHYLBENZENE	100-41-4	**Carcinogen
TOLUENE	108-88-3	*Female reproductive toxin
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm. ** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes: Section 1: Product name was modified. Section 8: Respiratory protection - recommended respirators was modified. Page Heading: Product name was modified. Section 8: Respiratory protection - recommended respirators guide was modified. Section 2: Ingredient table was modified. Section 8: Respiratory protection - recommended respirators punctuation was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com